2018

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User Instructions
MOD 600XB/800

Modulift®
working between the hook and the load

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The Modulift Spreader is modular in lenght. Every spreader consists of 1 pair of End Units & Drop Links, with intermediate struts that can be bolted into the assembly to achieve different spans.
The MOD 600XB/800 has an assembled span ranging from 2 meters to 26m in 0.5m increments.

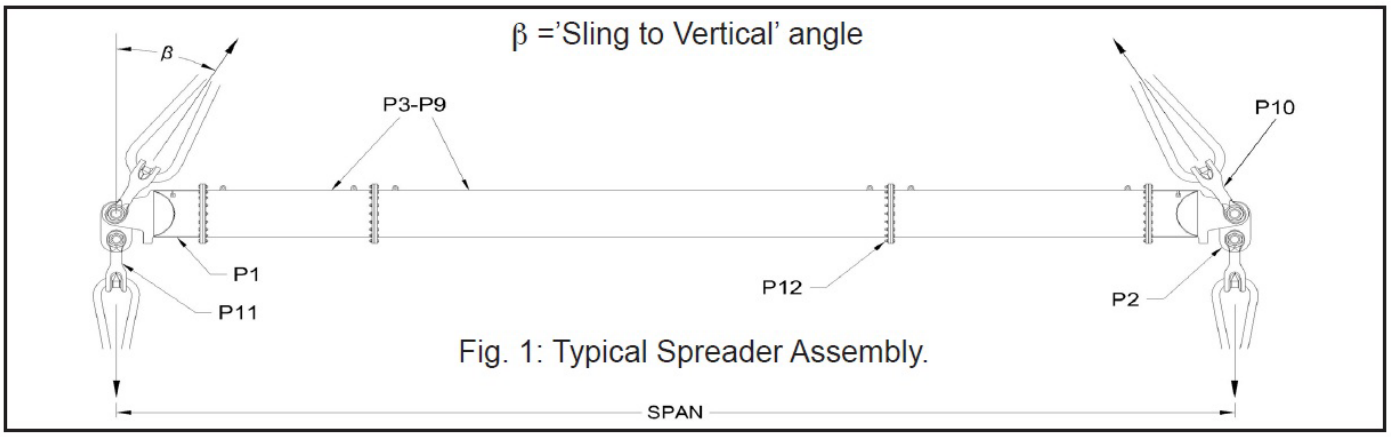


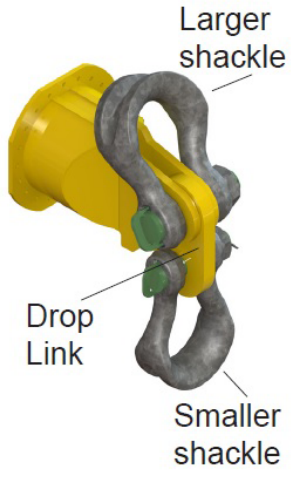
Fig. 1: Typical Spreader Assembly.


STRUT


DROP LINK

TABLE 1: COMPONENT LIST		
PART REF:	DESCRIPTION	WEIGHT / ITEM
P1	END UNIT WLL 400t	860kg
P2	DROP LINK WLL 400t	260kg
P3	6.0m STRUT	2665kg
P4	5.0m STRUT	2265kg
P5	4.0m STRUT	1865kg
P6	3.0m STRUT	1470kg
P7	2.0m STRUT	1070kg
P8	1.0m STRUT	675kg
P9	0.5m STRUT	475kg
P10	500t WIDE BODY SHACKLE	780kg
P11	400t WIDE BODY SHACKLE	580kg
P12	M24x90 Grade 10.9 HT BOLTS, NUTS & WASHERS	

END UNIT SUB-ASSY



MOD 600XB/800 - Beam specification
- Rated at 800 tonnes SWL at 18 metres span (30° STV). See load Table for SWL at longer spans.
- 'Sling to Vertical' angle, β, 45 degrees or less.
- End Units & Drop Links are rated at 400 tonnes WLL each (800 tonnes combined capacity).
- Bolt tightening torgue: 250Nm. Spanner size required: 36mm.
- Recommended additional equipment: Torgue Wrench, Podger Spanner and Ring Spanner.

WARNING!

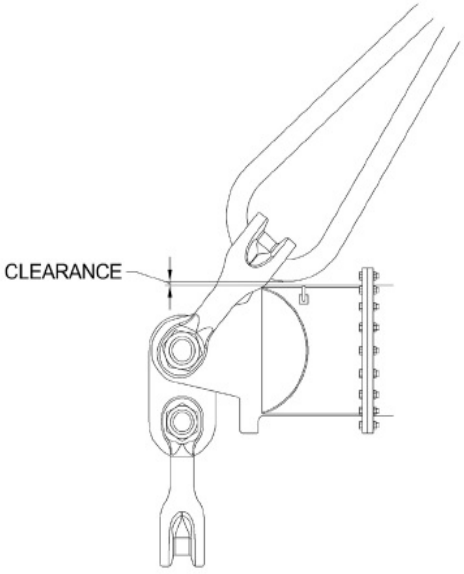
- Personnel using this system should be suitably trained, competent and have a clear understanding of Safe Slinging procedures.
- The use of Modulift equipment must be in accordance with the procedures laid down in the "Lifting Operations and Lifting Equipment Regulations 1998' (LOLER).
- NEVER EXCEED STATED SWL - ADHERE TO SWL IN TABLE 2, FOR PARTICULAR SLING ANGLE USED.
- THE TOP SLING LENGTH IS CRITICAL TO THE SAFE USE OF THE SPREADER - ADHERE TO TABLE 2.
- Ensure Drop Links hang down, and smaller shackles are connected to bottom hole of Drop Link
- Do not under any circumstances hang load(s) from the tube or flanges - the spreader is designed for axial compression - not bending.

TABLE 2: Load v Span.

45° STV			Recommended Configuration. EU - End Unit (1m) STV= 'Sling to Vertical' angle, β								30° STV		
Span /m	SWL /t	Min Top Sling Length/m									Span /m	SWL /t	Min Top Sling Length/m
2	565	1.0	EU	EU							2	800	2.0
3	565	2.0	EU	1	EU						3	800	3.0
4	565	2.5	EU	2	EU						4	800	4.0
5	565	3.5	EU	3	EU						5	800	5.0
6	565	4.0	EU	3	1	EU					6	800	6.0
7	565	4.5	EU	3	2	EU					7	800	7.0
8	565	5.5	EU	6	EU						8	800	8.0
9	565	6.0	EU	6	1	EU					9	800	9.0
10	565	7.0	EU	6	2	EU					10	800	10.0
11	565	7.5	EU	6	3	EU					11	800	11.0
12	565	8.5	EU	3	6	1	EU				12	800	12.0
13	565	9.0	EU	3	6	2	EU				13	800	13.0
14	565	9.5	EU	6	6	EU					14	800	14.0
15	565	10.5	EU	6	6	1	EU				15	800	15.0
16	559	11.0	EU	6	6	2	EU				16	800	16.0
17	514	12.0	EU	6	6	3	EU				17	800	17.0
18	469	12.5	EU	1	6	6	3	EU			18	800	18.0
19	427	13.0	EU	2	6	6	3	EU			19	749	19.0
20	391	14.0	EU	6	6	6	EU				20	688	20.0
21	354	14.5	EU	6	6	6	1	EU			21	623	21.0
22	320	15.5	EU	6	6	6	2	EU			22	565	22.0
23	289	16.0	EU	6	6	6	3	EU			23	512	23.0
24	260	17.0	EU	1	6	6	6	3	EU		24	461	24.0
25	234	17.5	EU	2	6	6	6	3	EU		25	416	25.0
26	209	18.0	EU	1	2	6	6	6	3	EU	26	373	26.0

To calculate the SWL at intermediate spans utilising the 0.5m strut, round up the span to the next longest span in Table 2, and use the stated SWL.

The rigger must ensure that there is a clearance between the sling end fitting and the end unit as shown.



- **Max number of struts allowed in spreader assembly: 6**
- **Assemble longer struts in the centre of the spreader configuration**
- **Sling angle is crucial to safe use of spreader**

Recommended top sling types: Textile slings, cable laid wire rope slings or grommets. It is strongly recommended that a sling angle of 30° STV or less is used, to always ensure clearance between the sling and end unit.
Note: Lengthening the slings can give greater clearance. **Refer to Modulift supplier if in doubt.**

ASSEMBLY PROCEDURE

1. Check the ID plates on each Modulift component to ensure the correct size is used.
2. Lay out the Struts and End Units in the correct configuration (see table 2), laid on flats to prevent rolling.
3. Check that all pairs of flanges are clear from debris, sand etc. before connection.
4. Bolt the components together using bolts, nuts & washers provided. Tighten the bolts to a torgue as showoverleaf, 20 bolts per connection*
5. Place drop link inside the jaw of an end unit, with the larger hole of drop link lined up with the End Unit hole.
6. Place a top sling onto the body of a top shackle, and put jaw of top shackle over the end unit jaw.
7. Put top shackle pin through shackle, end unit jaw and drop link, and repeat for other spreader beam end.
8. Attach free ends of top sling to crane hook.
9. Attach lower slings and shackles to lower holes of drop links, and attach them to the load to be lifted.
10. The assembled spreader beam and lifting rig must be thoroughly checked by a competent person prior to lifting

DO's and DON'TS

- Do ensure to load the spreader through the drop links only. i.e. adhere to Fig.1.
- Do ensure enough clearance between spreader and the load to prevent the load hitting the spreader. Any collision could cause failure of the spreader.
- Do nut undertake a lift without correct use of appropiate top slings.
- Do not hang any load from the spreader tube or flanges.
- Do not exceed stated SWL for that particular span - adhere to table 2
- Do not rig the lower slings more then 6 degrees from vertical.
- Do not twist any slings unnecessarily.

*The number and grade of bolts is critical for the safe use of the spreader particularly at longer spans.